

Technical Data

ANTIFOULING SEAMATE HB 22



Product description

Seamate HB 22 is a high build self-polishing antifouling based on specially formulated organotin polymer as binder. This binder dissolves slowly in seawater so that fresh antifouling is continuously exposed.

Recommended use

As an antifouling on vessels operating at medium speed with drydocking intervals up to 36 months on sidebottom and up to 60 months on flatbottom. Also useful for upgrading long life vinyl and chlorinated rubber antifouling systems.

Film thickness and spreading rate

	Minimum	Maximum
Film thickness, dry (μm)	75	150
Film thickness, wet (μm)	145	290
Theoretical spreading rate (m^2/l)	6.9	3.5

Physical properties

Colour Light Red and Dark Red.

Solids (vol %)* 52 ± 2

Flash point $26^\circ\text{C} \pm 2$ (Setaflash)

*Measured according to ISO 3233:1998 (E)

Surface preparation

Coated surfaces

Prior to paint application, all surfaces should be clean, dry and free from contamination. Remove surface contamination by high pressure fresh water cleaning. To be applied on a clean, dry approved primer/undercoat or intact self-polishing antifouling. Remove surface contamination by high pressure fresh water cleaning.

Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure correct drying.

Application methods

Spray Use airless spray

Brush May be used but care must be taken to achieve the specified dry film thickness.

Roller May be used however when using roller application care must be taken to apply

sufficient material in order to achieve the specified dry film thickness.

Application data

Thinner/Cleaner	Jotun Thinner No. 7
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm ² , 2100 psi.).
Nozzle tip	0.53 - 0.78 mm (0.021 - 0.031").
Spray angle	65 - 80°
Filter	Check to ensure that filters are clean.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- * Good ventilation (Outdoor exposure or free circulation of air)
- * Typical film thickness
- * One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	1 h	1 h	0.5 h	0.5 h
Through dry	1.5 h	1.5 h	1.5 h	1 h
Dry for launching ¹	12-24 h	10-22 h	8-20 h	6-18 h
Dry to recoat, minimum ²	10 h	9 h	6 h	4 h

1. The interval indicates the time which normally occurs in a drydocking situation where the drying time depends on the total film thickness of primer/antifouling applied. The drying time will increase with increasing film thickness.
2. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Recommended type of primer:

Jotamastic 87 with tie coat, Vinyguard Black/Brown, Vinyguard Silvergrey 88, Safeguard, Safeguard Universal

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

20 L.

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

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Jotun is a World Wide company with factories, sales offices and stocks in more than 50 countries. For your nearest local Jotun address please contact the nearest regional office or visit our website at www.jotun.com

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